INTRODUCING... the remarkable, hardworking

MINI-BEEP®

Army Off-Road Truck - YOU BUILD YOURSELF!

NEW!
FOUR WHEEL
DRIVE!

Beat the Deadline!
BIG DISCOUNTS!

THERE'S NOTHING ELSE LIKE IT!
- PULLS trailers & implements
- GOES off-road almost anywhere...
- DOZES sand, gravel & snow
- it even FLOATS LIKE A BOAT!

C. F. Struck Corp.  •  W51 N545 Struck Lane  •  P.O. Box 307  •  Cedarburg, WI 53012
E-Mail: info@StruckCorp.com  •  Fax: (262) 377-9247  •  Web: www.StruckCorp.com
CALLING ALL... Do-It-Yourselfers - Kit Builders - and JEEP Lovers!

BUILD-IT-YOURSELF!

MINI-BEEP® AMPHIBIOUS ORT™
The FIRST & ONLY... Amphibious OFF-ROAD TRUCK you "home-build" from a KIT!

There's nothing else like the MINI-BEEP with Four Wheel Drive!

It's uniquely different and better than any ATV, any UTV, or any other kind of off-road vehicle.

With its NEW Four Wheel Drive the MINI-BEEP pulls trailers, and implements, bulldozes sand, gravel and snow, drives off-road, and goes almost anywhere. It's a 4/5 scale version of a World War II JEEP®, and it's AMPHIBIOUS, too!

The MINI-BEEP is a do-it-yourselfer's dream project. You'll spend pleasant hours building this practical and rewarding vehicle.

If you have kids or grandkids, get them involved... it's time with you they'll never forget, and you won't either!
You GET MORE DONE & HAVE MORE FUN
than in any other "off-road" vehicle!

**TAKE YOUR SPLITTER TO THE JOB...**
and bring back fresh split wood that stores neatly, ready for your fireplace on a cold winter's night.

**PULL A TRAILER...**
with a load of hay, straw, bags, firewood, stone, more. You don't need a fancy road to travel easily with the MINIBEEP Off-Road Truck.

**MINI-BEEP IS A PERFECT "pack horse."**
Haul a week's gear in your Cargo Carrier and find the perfect spot's miles into the untracked wild.

**YOU AND A BUDDY...**
ride side-by-side in comfort, off-road and in the water.

**WEATHER...**
is no problem for your 4WD Mini-BEEP equipped for winter.

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THE D-I-Y PROJECT of a LIFETIME!
Perfect opportunity to pass along the “hands-on” skills you’ve learned over a lifetime!
The first reward is building the MINI-BEEP! The second reward is driving it!

Made in America...in Your WORKSHOP!

TAKE A GOOD MINI-BEEP...simple...functional...hard

BUILD IT YOURSELF and you’ll find it’s built right.

Build Your Own...
One-of-a-Kind MINI-BEEP® from Your PARTS...or Our KITS...or a little of each!

STEP #1 - Get our MBA80-B Body Plans & Kit Assembly Manual!

This 170+ page Body Plans & Kit Assembly Manual contains over 250 “do-it-yourself” detailed assembly photos. It takes you step by step through the complete assembly of our basic KITS from Groups 1000, 2500, 2750, 3900 and 4000.

Also included is a 35 page section of Construction Drawings for money saving “home fabrication” of all Plywood Parts for a MINI-BEEP Body.

By studying the Manual, you’ll easily choose how simple or challenging you want your MINI-BEEP project to be. The Manual will answer all your questions and help you determine which parts you can use from around your own place, and which parts you’d prefer to purchase as a complete KIT!

With the Manual you’ll also receive a FREE DVD showing more construction and performance features of the MINI-BEEP! You’ll see the MINI-BEEP go through its paces...hills, streams, backwoods, snow, and more!

A $60 Bonus Refund Certificate is also included. Use it as “cash” when purchasing $60 or more of MINI-BEEP KITS or Accessories!

*NOTE: A painted A on tires (w/ or w/o) and painted, after assembly.

STEP
Most Economics
Construction Drawings
Tires, Engine, etc. yo

Easier Way: Build
Plywood... “power i
nal Drive KITS. Fini
tors and a Hood y
improvement” store

BEST WAY: Build
then “power it” with
Finish with Group 4
you’re building a M
included, and every

PLEASE NOTE: As “professional equipment” is required for the “home fabrication” of our Mechanical Dr
CLOSE LOOK

working...and downright ingenious!

#2-Build your MINI-BEEP your way!

1 Way: Build your MINI-BEEP Plywood Body using our Con-
      struction Drawings and your Plywood... “power it” with the Mechanical components
      to find locally.

I your Plywood Body using our Construction Drawings and your Plywood... “power it” with either our Group #2500 [2WD] or #2750 [4WD] Mech-
      anical Drive Kits. The Drive Belts are fully assembled, Engine & Tires are fully assembled.

If your Plywood Body from our Group #1000 Plywood Body Kit... our Group #2500 [2WD] or #2750 [4WD] Mechanical Drive Kits.

Engine Pulley Hub “loosen” and causing Hub and Reverse Disk to “contact”, producing reverse motion!

Engine Pulley Hub “loosen” and causing Hub and Reverse Disk to “contact”, producing reverse motion!

Transmission Arm rotates up toward Engine Pulley Hub “loosen” and causing Hub and Reverse Disk to “contact”, producing reverse motion!

ve components, Construction Drawings are not provided.
**Group 1000 Plywood Body**

**KIT #1000 - PLYWOOD BODY (4WD & 2WD)**

Contains all plywood parts required; accurately precut. Includes all screw "pilot holes" precisely located and predrilled. No measuring or fitting required. By following the clear "step-by-step" instructions in the MBA® Plano/Assembly Kit Manual, you will be able to create an accurate "amphibious" MINI-BEEP "body" ready for your own drive train or for installation of our Group 2750 4WD Mechanical Drive or our Group 2500 2WD Option (see below & next page).

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**Group 2750 Mechanical Drive (4WD)**

**KIT #2402 - STEERING WHEEL (4WD & 2WD)**

Features solid steel core Steering Wheel with soft comfort-grip molded rubber wheel covering. Operates at a 4 to 1 ratio to easily handle the heavy-duty demands of 4WD. [Can also be used on 2WD]

**KIT #2401 - FRONT AXLE (4WD only)**

Heavy-duty Front Axle features 1" axles and commercial grade universal joints. Universal Joints feature maximum breaking torque of 10,000 in/lbs and allow up to a 45 deg angle. [Conversion parts are included to convert a standard #2203 Rear Axle from 2WD use to 4WD use] All axle shafts ride on heavy duty "olive" bearings which are lubricated with convenient zerk fittings.

**KIT #2203 - REAR AXLE (4WD & 2WD)**

Rear Axle features 1-3/16" solid steel axle riding in heavy-duty bronze sleeve bearings. All-steel mounting frame cradles the entire rear end of your MINI-BEEP, giving it a solid mount to attach our Class 2 Rear Hitch and other hard working attachments. Grease zeks on each bearing. Axle Hubs will accept both 13" & 14" Rims.

**KIT #2314 - CONTROL/PEDESTALS (4WD & 2WD)**

The Control Pedals, safely operate the forward, reverse and braking functions of the Transmission. Special brake "locking" feature on the brake pedal, allows safe braking and dismounting of your MINI-BEEP.

[Group #2750 - Mechanical Drive ...continued next page]
KIT #2315 - TRANSMISSION
4WD & 2WD

Complete parts for forward, neutral and reverse drive on a MINI-BEEP. Features 8" dia. heavy-duty disk brake with easy access to "wear adjustment" of calipers. MINI-BEEP travel speed ratios can be varied with simple sprocket change. For safety & maximum performance #2314 Control Pedals are strongly recommended to control the #2315 Transmission.

**Group 3500 Hood & Seat**

- **KIT #2316 - HOOD**
  - 4WD & 2WD
  - Bolt together steel Hood halves, Edging and Jeep® Hood Latches.

- **KIT #2317 - SEAT**
  - 4WD & 2WD
  - Rugged, weather-resistant vinyl covering over thickly padded contoured all-steel seat pan.

**Group 4000 Engine & Tires**

- **KIT #2318 - ENGINE**
  - 4WD & 2WD
  - Fully assembled, Kohler® 196cc Engine, recoil start. [Recommended for the MINI-BEEP]. Electric start optional.

- **KIT #2319 - TIRES**
  - 4WD & 2WD
  - Four (4) #ST205/75D14 Tires.
  - 1760 lbs. load rating, mounted to 14" spoke style rims. [Tread & Rim pattern may vary slightly]

**KIT #2201 - FRONT AXLE**

- 12WD only
- 1" solid steel axles running in heavy-duty bronze sleeve bearings. Fits 13" and 14" Rims.

**KIT #2202 - HANDLEBARS**

- 12WD only
- Specially designed Steering Handlebars give operator extra leverage for quick, tight turns. Threaded tie rods, ball joint swivels throughout.

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Order NOW... MBA80-B Body Plans / Kit Assembly Manual

MBA80-B Body Plans/Kit Assembly Manual • 1/70+ pages (8-1/2" x 11"), "spiral bound", includes FREE DVD and $60 Bonus Refund Certificate... use your Bonus Refund Certificate like cash on any MINI-BEEP purchase. (Postpaid in USA) .................. Only $49

To Order: Call or Go Online... NOW!

Phone: (262) 377-3300  On Line: StruckCorp.com/mini-beep-order
Accessory KITS

[Accessory KITS sold individually and unassembled]

**KIT #MB311 - Class 2 Rear Hitch Receiver**
Allows Class 2 attachments (in your MINI-BEEP's recommended load range) to pull wagons, trailers, loggers, etc. Also handles rear mounted cargo carriers, winches, float boxes, etc. that require (2” x 2”) receiver tube.

**KIT #MB317 - Cargo Box Hitch**
All steel mounting assembly welded to Class 2 (2” x 2”) insertion tube. Mount to customer constructed 10” x 14” x 48” Flat Box. Complete with plans & instructions for customer construction of Flat Box using his own panels of 3/4” plywood. Construction and waterproofing procedures identical to Body construction. (Requires MB311 Class 2 Rear Hitch Receiver).

**KIT #MB318 - Rear Bumper**
Pair of all steel rear bumpers that are both functional and "military".

**KIT #MB312 - Tire Bracket**
Durable 12 ga. steel bracket for securely mounting a spare tire to rear of MINI-BEEP. All bolts and nuts provided for mounting.

**KIT #MB314 - Winch Mount**
Heavy duty steel "winch mounting plate" welded to standard Class 2 (2” x 2”) insertion tube. (Requires MB311 Class 2 Rear Hitch Receiver). Photo above.

**KIT #MB313 - Flat Box Hitch**
All steel mounting assembly welded to Class 2 (2” x 2”) insertion tube. Mounts to customer's easily constructed 8” x 21” x 48” Cargo Box. Complete with plans & instructions for customer construction of Cargo Box using his own panels of 3/4” plywood. Construction and waterproofing procedures are identical to Body construction. (Requires MB311).

**KIT #MB315 - Trolling Motor Mount**
Rigid 12 ga. steel panels welded to center spanner, produce a stiff, twist free mount for the lightest trolling motor. Customer provides plywood "transom" panels. All bolts for mounting to BEEP's rear Panel are included.

**KIT #MB319 - Assembly Supplies**
Contains all the "assembly supplies" necessary to complete KIT #1000 Plywood Body. Includes Seat Hinges, "splash door" Carriage Bolts, Washers & Wing Nuts, all Square X Drive Screws, Waterproof Glue, Epoxy Filler, Wood Filler, Silicone Sealer, Tapered Countersink, and Square X Drive Bits.

**KIT #MB316 - Detail Package**
KIT of "final touches" for your MINI-BEEP. Includes two 5” dia. 12 volt Headlights, customer provides battery & switch. Two side & four rear Reflectors with mounting hardware. Two rear Body Handles and three Surface Handles with mounting hardware. Two (19” x 27”) sheets of waterproof "labels" that include: one 15” dia. white "hood" star, two MINI-BEEP hood labels, two 5” dia. white stars, three "military style" ID bumper labels, simulated "military Jeep" dash board and front mounted Blackout Lights, and simulated Front Grill openings that give you that authentic Jeep® look.

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MINI-BEEP

One scrappy little Off-Road Truck!

**DON'T UNDERESTIMATE...**
See MINI-BEEP's tractor and power.

**MINI-BEEP FITS EASILY...**
In a pickup truck - even with a 6’ short bed. Simply drive it up a pair of ramps & go!

**STICK CORP'S HERITAGE...**
Our newest innovation, the MINI-BEEP, takes a trailer with one of our classic Magnetite Crawler Tractors.

**BULLDOZE...**
Maintain your gravel driveway or private road. Cut through roots. Fill in spots and keep water flowing the right way to head off serious erosion problems.

**TOW A GRADER...**
Tow with a MINI-BEEP or a 2,000 lb. winch. Move a mountain of sand, gravel without tiling a shovelful.